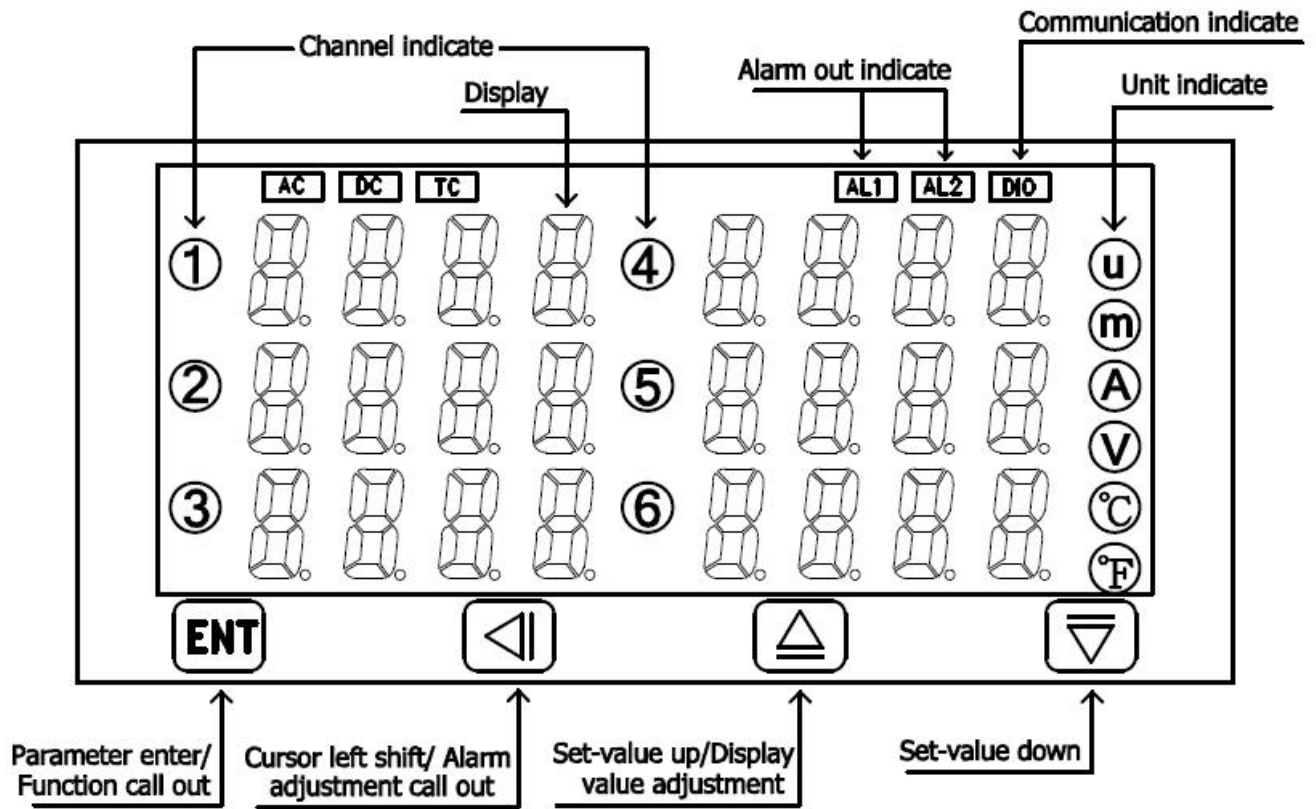


■ FEATURES

- ◎ Accuracy 0.1% FS± 1 digit(DC)
- ◎ Accuracy 0.2% FS± 1 digit(AC)
- ◎ Measuring 6 channel DCA/DCV/ACA/ACV/ Thermocouple
- ◎ Programmable display range -1999~9999 digit
- ◎ Input channel number(1~6)can be modified
- ◎ 2 Alarm control function
- ◎ RS485 communication interface,Protocol MODBUS RTU MODE
- ◎ BAUD RATE:38400/19200/9600/4800/2400
- ◎ Man-machine interface,easy to operate
- ◎ EE saving data safekeeping about 10 years
- ◎ Modified inside parameter must have pass code

■ Name of Parts



Key Introduce	Operation Manual
⏏ key function	1. In normal display, the key function is call out setting group 2. In parameter setting page, the key function is data ENTER and goto next page
⏪ key function	1. In normal display, The key function is Alarm adjustment call out (AL1/2)page 2. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press ⏪ key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec ,press again, the cursor (twinkle express) is cycle moving left. (Key response about 0.2 sec.)
⏴ key function	1. In normal display, The key function is call out adjustment display value (DZERO & DSPAN)page 2. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press ⏴ key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec ,press again, the parameter data will increment. (Key response about 0.2 sec.)
⏵ key function	1. Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press ⏵ key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec ,press again, the parameter data will decrement. (Key response about 0.2 sec.)
⏴ & ⏵ key function	1. In setting group or setting page press ⏴ & ⏵ key return normal display, but if in setting page the modify data will be lost
No key in anything	1. In setting group or setting page no key in anything about 2 minutes, return normal display

Step	Parameter Mark Description	Parameter Mark	Operation Manual
1	Normal display	1 2 3 4	1. Press ⏏ key into P.COD setting page
2	P.COD (Pass Code Input Page) Default=0	P. C O D	1. Key in 4 digit pass code with ⏪ & ⏴ & ⏵ key 2. Press ⏏ key, the pass code is correct into setting group , otherwise, return normal display
		0 0 0 0	

3	SYS (System Setting Group)	S Y S	1.Select setting group with ◀ key 2.Press Ⓜ key into setting page of selection setting group
	ROP(Alarm setting group)	r o P	
	DSP (Display Value Adjust)	d S P	
	DOP (Communication Setting)	d o P	
4	SYS (System Setting Group)	S Y S	1.Press ◀ key decide SYS setting group 2.press Ⓜ key into CH-S setting page
4-1	CH-S (Input Channel Number Select) Default = 6	C H - S	1.Decide input channel number with ▲&▼ key(1 to 6) 2.Press Ⓜ key enter data and into LCUT setting page
		0 0 0 6	
4-2	LCUT (Low Cut) Default = 0	L C U T	1.Decide low cut with ◀&▲&▼ key(-99~99) 2.Press Ⓜ key enter data and into CODE setting page
		0 0 0 0	
4-3	CODE (Pass Code) Default = 0	C o d E	1.Decide pass code with ◀&▲&▼ key(0~9999) 2.Press Ⓜ key enter data and into LOCK setting page
		0 0 0 0	
4-4	LOCK (Parameter Lock) Default = NO	L o c k	1.Decide parameter lock with ▲&▼ key(NO or YES) 2.Press Ⓜ key into RFC setting page
		n o	
4-5	RFC(Restore Factory Calibration) Default =NO	r F C	1.Decide Restore Factory Calibration with ▲&▼ key (NO or YES) 2.Press Ⓜ key return to SYS setting group. Note:1. If want to Restore Factory Calibration need press ▲ key about 5 then display YES, and press Ⓜ key to Restore Factory Calibration and return to SYS setting group.
		n o	
4-6	SYS (System Setting Group)	S Y S	1.Select setting group with ◀ key 2.Press Ⓜ key into setting page of selection group
5	ROP(Alarm setting group)	r o P	Press ◀ key decide ROP setting group, press Ⓜ key into AL1.S setting page
5-1	AL1.S (Alarm 1 Select ) Default=IN1	A L 1 S	1. Decide AL1.S with ▲&▼key (IN1~6) 2.Press Ⓜ key enter data and into AL2.S setting page
		i n 1	
5-2	AL2.S (Alarm 2 Select ) Default=IN1	A L 2 S	1. Decide AL2.S with ▲&▼key (IN1~6) 2.Press Ⓜ key enter data and into ACT1 setting page
		i n 1	
5-3	ACT1(Alarm Active 1 setting page )Default=HI	A C t 1	1.Decide active 1 with ▲ or ▼ key(HI or LO) 2.Press Ⓜ key enter data and into ACT2 setting page
		H ,	
5-4	ACT2(Alarm Active 2 setting page )Default=HI	A C t 2	1.Decide active 2 with ▲ or ▼ key(HI or LO) 2.Press Ⓜ key enter data and into HYS1 setting page
		H ,	
5-5	HYS1(Alarm Hysteresis 1 setting page)Default=0	H Y S 1	1.Decide Hysteresis 1 with ◀ or ▲ or ▼ key(0~99) 2.Press Ⓜ key enter data and into HYS2 setting page
		0 0 0 0 0	
5-6	HYS2(Alarm Hysteresis 2 setting page)Default=0	H Y S 2	1.Decide Hysteresis 2 with ◀ or ▲ or ▼ key(0~99) 2.Press Ⓜ key enter data and into DEL1 setting page
		0 0 0 0 0	
5-7	DEL1(Alarm Delay 1 setting page)Default=0	d E L 1	1.Decide delay 1 with ◀ or ▲ or ▼ key(0~99 sec) 2.Press Ⓜ key enter data and into DEL2 setting page
		0 0 0 0 0	
5-8	DEL2(Alarm Delay 2 setting page)Default=0	d E L 2	1.Decide delay 2 with ◀ or ▲ or ▼ key(0~99 sec) 2.Press Ⓜ key enter data and into SB setting page
		0 0 0 0 0	
5-9	SB(Start band) Default=0	S b	1.Decide start band with ◀ or ▲ or ▼ key(-99~99) 2.Press Ⓜ key enter data and into SDT setting page
		0 0 0 0 0	
5-10	SDT(Start Delay Time) Default=0	S d t	1.Decide start delay time with ◀ or ▲ or ▼ key(0~99sec) 2.Press Ⓜ key enter data and return ROP setting group
		0 0 0 0 0	
6	DSP (Display Value Adjust group)	d S P	1.Press ◀ key decide DSP setting group 2.Press Ⓜ key into DP-1 setting page
6-1	DP-1 (Decimal Point-Channel 1) Default = 0	d P - 1	1.Decide channel 1 decimal point with ▲&▼ key(0~3) 2.Press Ⓜ key enter data and into DL-1 setting page
		0	
6-2	DL-1 (Display Low-Channel 1) Default = 0	d L - 1	1.Decide channel 1 display low with ◀&▲&▼ key (-1999~9999) 2.Press Ⓜ key enter data and into DH-1 setting page
		0 0 0 0	
6-3	DH-1 (Display High-Channel 1) Default = 9999	d H - 1	1.Decide channel 1 display high with ◀&▲&▼ key(-1999~9999) 2.Press Ⓜ key enter data and into DP-2 setting page
		9 9 9 9	

6-4	DP-2 (Decimal Point-Channel 2) Default = 0	<table border="1"> <tr><td>DP-2</td></tr> <tr><td>0.</td></tr> </table>	DP-2	0.	1. Decide channel 2 decimal point with ▲&▼ key(0~3) 2. Press Ⓜ key enter data and into DL-2 setting page
DP-2					
0.					
6-5	DL-2 (Display Low-Channel 2) Default = 0	<table border="1"> <tr><td>DL-2</td></tr> <tr><td>0000</td></tr> </table>	DL-2	0000	1. Decide channel 2 display low with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DH-2 setting page
DL-2					
0000					
6-6	DH-2 (Display High-Channel 2) Default = 9999	<table border="1"> <tr><td>DH-2</td></tr> <tr><td>9999</td></tr> </table>	DH-2	9999	1. Decide channel 2 display high with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DP-3 setting page
DH-2					
9999					
6-7	DP-3 (Decimal Point-Channel 3) Default = 0	<table border="1"> <tr><td>DP-3</td></tr> <tr><td>0.</td></tr> </table>	DP-3	0.	1. Decide channel 3 decimal point with ▲&▼ key(0~3) 2. Press Ⓜ key enter data and into DL-3 setting page
DP-3					
0.					
6-8	DL-3 (Display Low-Channel 3) Default = 0	<table border="1"> <tr><td>DL-3</td></tr> <tr><td>0000</td></tr> </table>	DL-3	0000	1. Decide channel 3 display low with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DH-3 setting page
DL-3					
0000					
6-9	DH-3 (Display High-Channel 3) Default = 9999	<table border="1"> <tr><td>DH-3</td></tr> <tr><td>9999</td></tr> </table>	DH-3	9999	1. Decide channel 3 display high with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DP-4 setting page
DH-3					
9999					
6-10	DP-4 (Decimal Point-Channel 4) Default = 0	<table border="1"> <tr><td>DP-4</td></tr> <tr><td>0.</td></tr> </table>	DP-4	0.	1. Decide channel 4 decimal point with ▲&▼ key(0~3) 2. Press Ⓜ key enter data and into DL-4 setting page
DP-4					
0.					
6-11	DL-4 (Display Low-Channel 4) Default = 0	<table border="1"> <tr><td>DL-4</td></tr> <tr><td>0000</td></tr> </table>	DL-4	0000	1. Decide channel 4 display low with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DH-4 setting page
DL-4					
0000					
6-12	DH-4 (Display High-Channel 4) Default = 9999	<table border="1"> <tr><td>DH-4</td></tr> <tr><td>9999</td></tr> </table>	DH-4	9999	1. Decide channel 4 display high with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DP-5 setting page
DH-4					
9999					
6-13	DP-5 (Decimal Point-Channel 5) Default = 0	<table border="1"> <tr><td>DP-5</td></tr> <tr><td>0.</td></tr> </table>	DP-5	0.	1. Decide channel 5 decimal point with ▲&▼ key(0~3) 2. Press Ⓜ key enter data and into DL-5 setting page
DP-5					
0.					
6-14	DL-5 (Display Low-Channel 5) Default = 0	<table border="1"> <tr><td>DL-5</td></tr> <tr><td>0000</td></tr> </table>	DL-5	0000	1. Decide channel 5 display low with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DH-5 setting page
DL-5					
0000					
6-15	DH-5 (Display High-Channel 5) Default = 9999	<table border="1"> <tr><td>DH-5</td></tr> <tr><td>9999</td></tr> </table>	DH-5	9999	1. Decide channel 5 display high with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DP-6 setting page
DH-5					
9999					
6-16	DP-6 (Decimal Point-Channel 6) Default = 0	<table border="1"> <tr><td>DP-6</td></tr> <tr><td>0.</td></tr> </table>	DP-6	0.	1. Decide channel 6 decimal point with ▲&▼ key(0~3) 2. Press Ⓜ key enter data and into DL-6 setting page
DP-6					
0.					
6-17	DL-6 (Display Low-Channel 6) Default = 0	<table border="1"> <tr><td>DL-6</td></tr> <tr><td>0000</td></tr> </table>	DL-6	0000	1. Decide channel 6 display low with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and into DH-6 setting page
DL-6					
0000					
6-18	DH-6 (Display High-Channel 6) Default = 9999	<table border="1"> <tr><td>DH-6</td></tr> <tr><td>9999</td></tr> </table>	DH-6	9999	1. Decide channel 6 display high with ◀&▲&▼ key(-1999~9999) 2. Press Ⓜ key enter data and return DSP setting group
DH-6					
9999					
6-19	DSP (Display Value Adjust group)	<table border="1"> <tr><td>DSP</td></tr> </table>	DSP	1. Select setting group with ◀ key 2. Press Ⓜ key into setting page of selection group	
DSP					

7	DOP (Communication setting group)	<table border="1"> <tr><td>DOP</td></tr> </table>	DOP	1. Press ◀ key decide DOP setting group 2. Press Ⓜ key into ADDR setting page	
DOP					
7-1	ADDR (Communication Address setting page) Default = 0	<table border="1"> <tr><td>ADDR</td></tr> <tr><td>0000</td></tr> </table>	ADDR	0000	1. Decide Communication address with ◀&▲&▼ key(0~255) 2. Press Ⓜ key enter data and into BAUD setting page
ADDR					
0000					
7-2	BAUD (Communication Baud Rate setting page) Default = 19K2	<table border="1"> <tr><td>BAUD</td></tr> <tr><td>19B2</td></tr> </table>	BAUD	19B2	1. Decide baud rate with ▲&▼ key(38K4/19K2/9600/4800/2400) 2. Press Ⓜ key enter data and into PARI setting page
BAUD					
19B2					
7-3	PARI (Communication Parity Check setting page) Default = n.8.2.	<table border="1"> <tr><td>PARI</td></tr> <tr><td>n.8.2</td></tr> </table>	PARI	n.8.2	1. Decide parity check with ▲&▼ key(n82,n81,even,odd) 2. Press Ⓜ key enter data and return DOP setting group
PARI					
n.8.2					
7-4	DOP (Communication setting group)	<table border="1"> <tr><td>DOP</td></tr> </table>	DOP	1. Select setting group with ◀ key 2. Press Ⓜ key into setting page of selection group	
DOP					

■ Outside function key operate procedure

Step	Parameter mark description	Parameter mark	Operation manual		
8	Normal display	1234	1. Press ◀ key about 3 sec, into AL1 setting page		
8-1	AL1 (Alarm 1) Default=0	<table border="1"> <tr><td>AL1</td></tr> <tr><td>0000</td></tr> </table>	AL1	0000	1. Decide AL1 with per digital ◀&▲&▼ key (-1999~9999) 2. Press Ⓜ key enter data and into AL2 setting page
AL1					
0000					
8-2	AL2 (Alarm 2) Default=0	<table border="1"> <tr><td>AL2</td></tr> <tr><td>0000</td></tr> </table>	AL2	0000	1. Decide AL2 with per digital ◀&▲&▼ key (-1999~9999) 2. Press Ⓜ key enter data and return normal value
AL2					
0000					

Step	Parameter Mark Description	Parameter Mark	Operation Manual
9	Normal display	1234	Press ▲ key about 3 sec,into DZ-1 setting page
9-1	DZ-1 (Display Zero Adjust -Channel 1)	d 7 - 1	1.Adjustment channel 1 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-1 setting page Note:Adjust DZ-1 value while minimum display value error
		0000	
9-2	DS-1 (Display Span Adjust -Channel 1)	d 5 - 1	1.Adjustment channel 1 display span with ▲&▼key 2.Press Ⓜkey enter data and into DZ-2 setting page Note:Adjust DS-1 value while maximum display value error
		9999	
9-3	DZ-2 (Display Zero Adjust -Channel 2)	d 7 - 2	1.Adjustment channel 2 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-2 setting page Note:Adjust DZ-2 value while minimum display value error
		0000	
9-4	DS-2 (Display Span Adjust -Channel 2)	d 5 - 2	1.Adjustment channel 2 display span with ▲&▼key 2.Press Ⓜkey enter data and into DZ-3 setting page Note:Adjust DS-2 value while maximum display value error
		9999	
9-5	DZ-3 (Display Zero Adjust -Channel 3)	d 7 - 3	1.Adjustment channel 3 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-3 setting page Note:Adjust DZ-3 value while minimum display value error
		0000	
9-6	DS-3 (Display Span Adjust -Channel 3)	d 5 - 3	1.Adjustment channel 3 display span with ▲&▼key 2.Press Ⓜkey enter data and into DZ-4 setting page Note:Adjust DS-3 value while maximum display value error
		9999	
9-7	DZ-4 (Display Zero Adjust -Channel 4)	d 7 - 4	1.Adjustment channel 4 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-4 setting page Note:Adjust DZ-4 value while minimum display value error
		0000	
9-8	DS-4 (Display Span Adjust -Channel 4)	d 5 - 4	1.Adjustment channel 4 display span with ▲&▼key 2.Press Ⓜkey enter data and into DZ-5 setting page Note:Adjust DS-4 value while maximum display value error
		9999	
9-9	DZ-5 (Display Zero Adjust -Channel 5)	d 7 - 5	1.Adjustment channel 5 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-5 setting page Note:Adjust DZ-5 value while minimum display value error
		0000	
9-10	DS-5 (Display Span Adjust -Channel 5)	d 5 - 5	1.Adjustment channel 5 display span with ▲&▼key 2.Press Ⓜkey enter data and into DZ-6 setting page Note:Adjust DS-5 value while maximum display value error
		9999	
9-11	DZ-6 (Display Zero Adjust -Channel 6)	d 7 - 6	1.Adjustment channel 6 display zero with ▲&▼key 2.Press Ⓜkey enter data and into DS-6 setting page Note:Adjust DZ-6 value while minimum display value error
		0000	
9-12	DS-6 (Display Span Adjust -Channel 6)	d 5 - 6	1.Adjustment channel 6 display span with ▲&▼key 2.Press Ⓜkey enter data and return normal display Note:Adjust DS-6 value while maximum display value error
		9999	

Appendix	Error Mark description	Error Mark	Analyze & Description
1	A/D Converter error detect	A d E r	1.Input signal over range(approx. rated 120%) 2. Inside ADC circuit damage
2	Display over range error detect	d o F L	1.Input signal over display range(9999)
3	Display under range error detect	- d o F	1.Input signal under display range(-1999)
4	EEPROM error detect	E - 00	1. External interference when EEPROM read/write 2. EEPROM write over 100,000 cycles(guarantee 10 years) Please power reset,if still display E-00,doing below step: 1. E-00 & No alternate display for inquire reset EEPROM 2. Decide Yes with ▲&▼ key,press Ⓜ key return normal display 3. EEPROM was reset,Please follow step 1~7 setting again
		r o	
		5 E 5	

**MM8I-ADC Modbus RTU Mode Protocol Address Map**  
**Data format 16Bit, sign bit, 8000~7FFF(-32768~32767)**

Addr.	Name	Description	Accept
0000	ID	ID indicate MM8I_DC is 00	R
0001	STATUS	Alarm out Indicate, Display Range 0000~0003(0~3)(0:OFF,1:ON)(Bit0:AL1,Bit1:AL2)	R
0002	TYPE	Input Type, Display range 0000~0009(0~9)(0:DC.mV, 1:DC.V, 2:DC.uA, 3:DC.mA, 4:DC.A, 5:AC.mV, 6:AC.V, 7:AC.uA, 8:AC.mA, 9:AC.A)	R
0003	LOCK	Panel Lock, Input Range 0000~0001(0~1) 0:NO,1:YES	R/W
0004	ACT1	ACT1, Input Range 0000~0001(0~1)(0:HI,1:LO)	R/W
0005	ACT2	ACT2, Input Range 0000~0001(0~1)(0:HI,1:LO)	R/W
0006	AL1.S	AL1.S, Input Range 0000~0005(0~5), 0:IN1, 1:IN2, ..., 5:IN6	R/W
0007	AL2.S	AL2.S, Input Range 0000~0005(0~5), 0:IN1, 1:IN2, ..., 5:IN6	R/W
0008	BAUD	BAUD, Input Range 0000~0004(0~4) 0:38K4,1:19K2,2:9600,3:4800,4:2400	R/W
0009	PARI	PARI, Input Range 0000~0003(0~3)0:N.8.2,1:N.8.1,2:EVEN,3:ODD	R/W
000A	CH_S	CH_S, Input Range 0001~0006(1~6)	R/W
000B	DP_1	DP_1, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
000C	DP_2	DP_2, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
000D	DP_3	DP_3, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
000E	DP_4	DP_4, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
000F	DP_5	DP_5, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
0010	DP_6	DP_6, Input Range 0000~0003(0~3)0:10 <sup>0</sup> ,1:10 <sup>-1</sup> ,2:10 <sup>-2</sup> ,3:10 <sup>-3</sup>	R/W
0011	SB	SB, Input Range FF9D~0063(-99~99)	R/W
0012	LCUT	LCUT, Input Range FF9D~0063(-99~99)	R/W
0013	HYS1	HYS1, Input Range 0000~0063(0~99)	R/W
0014	HYS2	HYS2, Input Range 0000~0063(0~99)	R/W
0015	DEL1	DEL1, Input Range 0000~0063(0~99)	R/W
0016	DEL2	DEL2, Input Range 0000~0063(0~99)	R/W
0017	SDT	SDT, Input Range 0000~0063(0~99)	R/W
0018	ADDR	ADDR, Input Range 0000~00FF(0~255)	R/W
0019	CODE	CODE, Input Range 0000~270F(0~9999)	R/W
001A	DL_1	DL_1, Input Range F831~270F(-1999~9999)	R/W
001B	DL_2	DL_2, Input Range F831~270F(-1999~9999)	R/W
001C	DL_3	DL_3, Input Range F831~270F(-1999~9999)	R/W
001D	DL_4	DL_4, Input Range F831~270F(-1999~9999)	R/W
001E	DL_5	DL_5, Input Range F831~270F(-1999~9999)	R/W
001F	DL_6	DL_6, Input Range F831~270F(-1999~9999)	R/W
0020	DH_1	DH_1, Input Range F831~270F(-1999~9999)	R/W
0021	DH_2	DH_2, Input Range F831~270F(-1999~9999)	R/W
0022	DH_3	DH_3, Input Range F831~270F(-1999~9999)	R/W
0023	DH_4	DH_4, Input Range F831~270F(-1999~9999)	R/W
0024	DH_5	DH_5, Input Range F831~270F(-1999~9999)	R/W
0025	DH_6	DH_6, Input Range F831~270F(-1999~9999)	R/W
0026	AL1	AL1, Input Range F831~270F(-1999~9999)	R/W
0027	AL2	AL2, Input Range F831~270F(-1999~9999)	R/W
0028	DISPLAY1	DISPLAY1, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R
0029	DISPLAY2	DISPLAY2, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R
002A	DISPLAY3	DISPLAY3, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R
002B	DISPLAY4	DISPLAY4, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R
002C	DISPLAY5	DISPLAY5, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R
002D	DISPLAY6	DISPLAY6, Display Range F830~2710(-2000~10000) <sup>(1)</sup>	R

Note(1):MODBUS Display Range F830~2710(-2000~10000), MM8I\_DC Display Range F831~270F(-1999~9999)