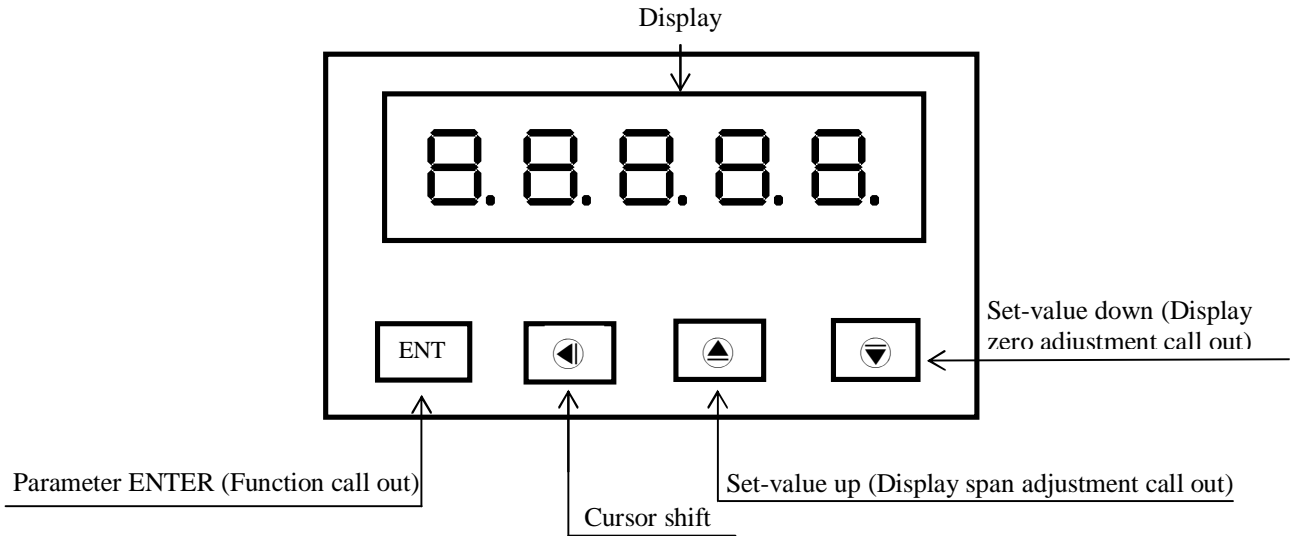


# AXE MICROPROCESS 5 DIGITAL PANEL METER (Low Power)(24x48mm) MMS-5 Series

## Features

- ⊙ Measuring DCA/DCV/ACA/ACV/Potentiometer/Pt-100/Load Cell/Resistorí .etc
- ⊙ Accuracy 0.05% F.S.±1 digit
- ⊙ Display range -19999~99999 can be modified
- ⊙ Decimal point can be modified
- ⊙ Display average can be modified(1~99)
- ⊙ Flash Saving, data safekeeping about 10 years
- ⊙ Modified inside parameter, must have pass code
- ⊙ Man-machine interface ,easy to operate
- ⊙ CE Certification

## Name Of Parts



Key Introduce	Operation Manual		
⊕ Key Function	1.In normal display, the key function is call out parameter setting page 2.In parameter setting page, the key function is data enter and go to next page		
◀ Key Function	1.In parameter setting page, the parameter mark & data is alternate display. If need modify data can press ◀ key into setting procedure. The display is lock parameter data, this time must let off key about 0.2 sec, Press again the cursor (twinkle express) is cycle moving left. (key response about 0.2 sec)		
▲ Key Function	1.In normal display, The key function is call out adjustment display span value page 2.In parameter setting page, the parameter mark & data is alternate display. If need modify data can press ▲ key into setting procedure. The display is lock parameter data, this time must let off key about 0.2 sec, Press again the parameter data will increment. (key response about 0.2 sec)		
▼ Key Function	1.In normal display, The key function is call out adjustment display zero value page 2.Into parameter setting page, the parameter mark & data is alternate display, If need modify data can press ▼ key into setting procedure, The display is lock parameter data, this time must let off key about 0.2 sec, Press again the parameter data will decrement. (Key Response about 0.2 sec)		
▲&▼ Key Function	1.In setting group or setting page press ▲&▼ key return normal display, but if in setting page the modify data will be lost		
No Key in anything	1.In setting page no key in anything about 2 minutes return normal display		
Step	Parameter Mark Description	Parameter Mark	Operation Manual
1	Normal display	1 2 3 4 5	Press ⊕ key into P.CODE setting page
2	P.CODE(Pass code input page) Default=0	P . C O D E	1.Key in 5 digit pass code with ◀&▲&▼ key 2.Press ⊕ key, the pass code is right, into DP setting page, otherwise return to normal display
		0 0 0 0 0	
3	DP(Decimal Point) Default=0	. P	1.Decide decimal point position with ▲&▼ key (0 to 4) 2.Press ⊕ key enter data and into DSPL setting page
		.	
4	DSPL(Display Low Scale) Default=0	d S P L	1.Decide display low scale with ◀&▲&▼ key (-19999~99999) 2.Press ⊕ key enter data and into DSPH setting page
		0 0 0 0 0	
5	DSPH(Display High Scale) Default=99999	d S P H	1.Decide display high scale with ◀&▲&▼ key (-19999~99999) 2.Press ⊕ key enter data and into AVG setting page
		9 9 9 9 9	

6	AVG (Average) Default=5	AVG	1.Decide display Average times with ◀&▶&▼ key (1~99) 2.Press Ⓜ key enter data and into LCUT setting page
		00005	
7	LCUT (Low Cut) Default=0	LCUT	1.Decide display low cut with ◀&▶&▼ key (0~99) 2.Press Ⓜ key enter data and into CODE setting page
		00000	
8	CODE(Pass Code) Default=0	CODE	1.Decide Pass code with ◀&▶&▼key (0~99999) 2.Press Ⓜ key enter data and return to normal display
		00000	
Step	Parameter mark description	Parameter mark	Operation manual
9	Normal display	12345	Press ▼ key about 3 sec, into DZERO adjustment page
9-1	DZERO(Display Zero Adjust) Default=0	dZERO	1.Adjustment display zero with ▲ or ▼ key 2.Press Ⓜ key enter data and return to normal display Note: Adjust DZERO value while minimum display value error
		00000	
Step	Parameter mark description	Parameter mark	Operation manual
10	Normal display	12345	Press ▼ key about 3 sec, into DSPAN adjustment page
10-1	DSPAN(Display Span Adjust) Default=0	dSPAN	1.Adjustment display span with ▲ or ▼ key 2.Press Ⓜ key enter data and return to normal display Note: Adjust DSPAN value while maximum display value error
		99999	
Appendix	Error Mark Description	Error Mark	Analyze & Description
1	Input over error detect	, OFL	Input signal over range (120%)
2	Input under error detect	- , OFL	Input signal under range (-20%)
3	Display over error detect	d OFL	Display over range(99999)
4	Display under error detect	- d OFL	Display under range(-19999)
5	A/D Converter error detect	ADER	1.Input signal over range (145%) 2. Inside circuit damage Please moving input signal if still display ADER, please contact us
6	FLASH error detect	E-00	1.External interference when FLASH read/write 2. FLASH write over 20000 times(guarantee 10 years) Please power reset, if still display E-00,doing following step: 1. E-00 & No alternate display for inquire reset FLASH 2. Decide Yes with ▲ or ▼ key, press Ⓜ key return normal display 3. FLASH was reset, Please follow step 1~10 set again
		no	
		YES	